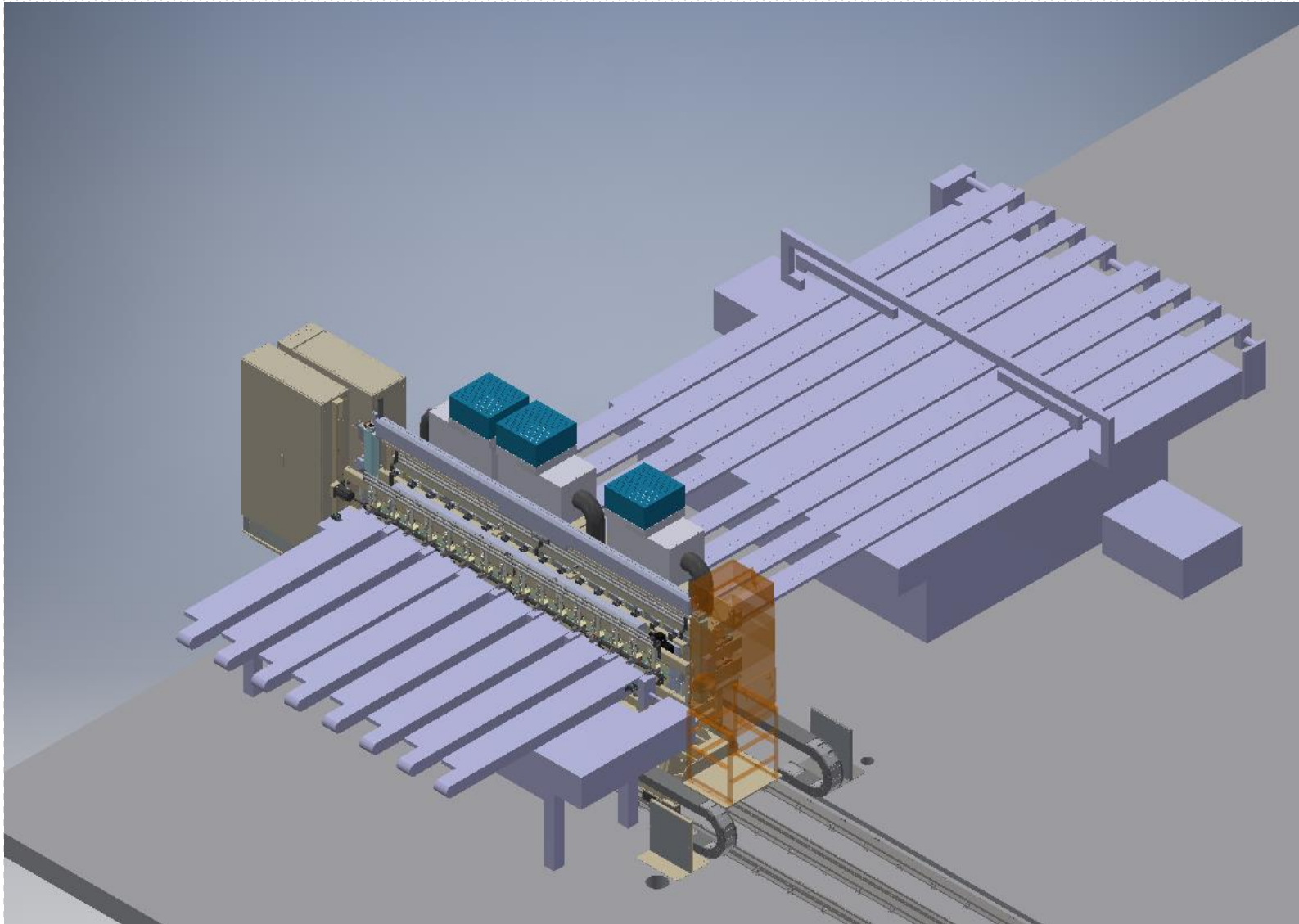


FAT Oiler machine report (ORA)



FAT Oiler machine report

Test performed during FAT description:

- **Test 1 blank at 150 m/min speed**
- **Spray on the blank a pattern 1 square meter big**
- **Quantity tested 1,5 g/m²**
- **Collect the oil using a technical fabric**
- **Cleaning 1 square meter pattern sprayed with technical fabric to collect the oil and check the amount**
- **Check fabric weight before cleaning**
- **Collect the oil on the blank**
- **Check the fabric after oil collection , usign precision scale. Brand scale: OHAUS**

Result to be achieved to pass the FAT

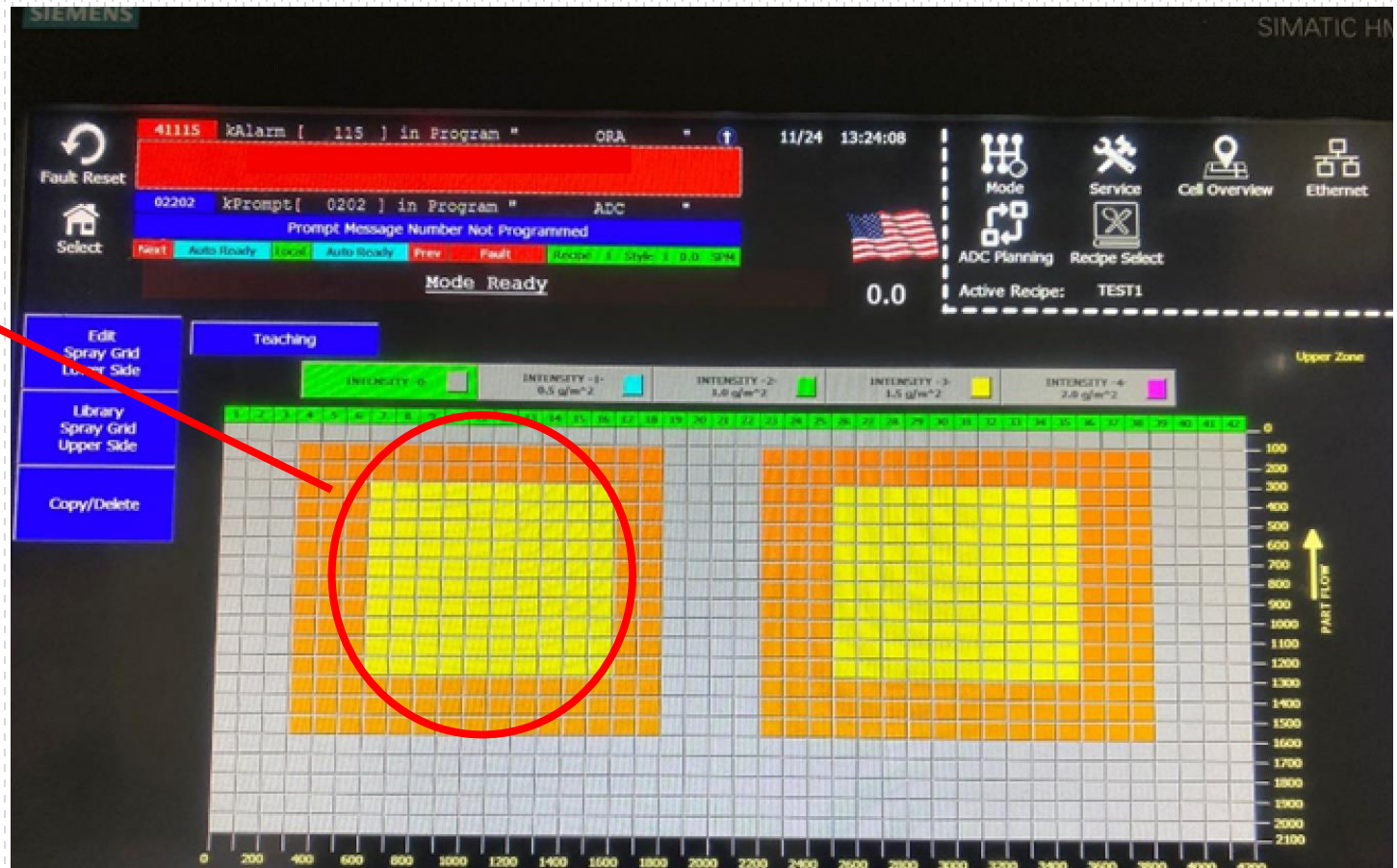
- **Tested oil quanti: 1,5 g/m²**
- **Tollerance +/- 10%**
- **Values range accepted: 1,35 ÷ 1,65 g/m²**

FAT Oiler machine report

Test performed during FAT description:

View of design of pattern from HMI (D1)

Blank tested



FAT Oiler machine report

Device used to measure quantity of oil sprayed on the blank

Manufacturer: Ohaus

Device name: SPX2202KR

Serial Number: C044393767

Min weigh possible to detect: 0,01 g

Max weight possible to detect: 2200 g



FAT Oiler machine report

Device used to collect the oil on the blank

Manufacturer: MEWA Textil Managment

Device name: MEWATEX ULTRA “RED”

Material: Technical Fabric

Features: high absorption capacity, low fabric residual dispersion

Size: 40 x 30 cm

Info: <https://www.mewa.it/prodotti/panni-tecnici/panni-tecnici/mewatex-ultra/panno-tecnico-mewatex-ultra/>

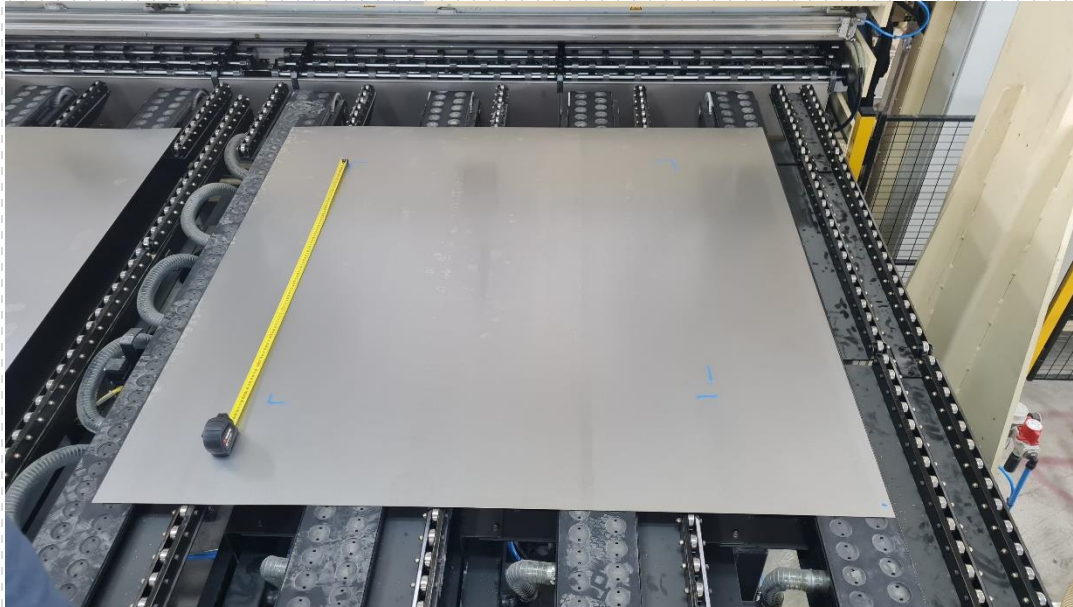
FAT Oiler machine report

Device used to collect the oil on the blank

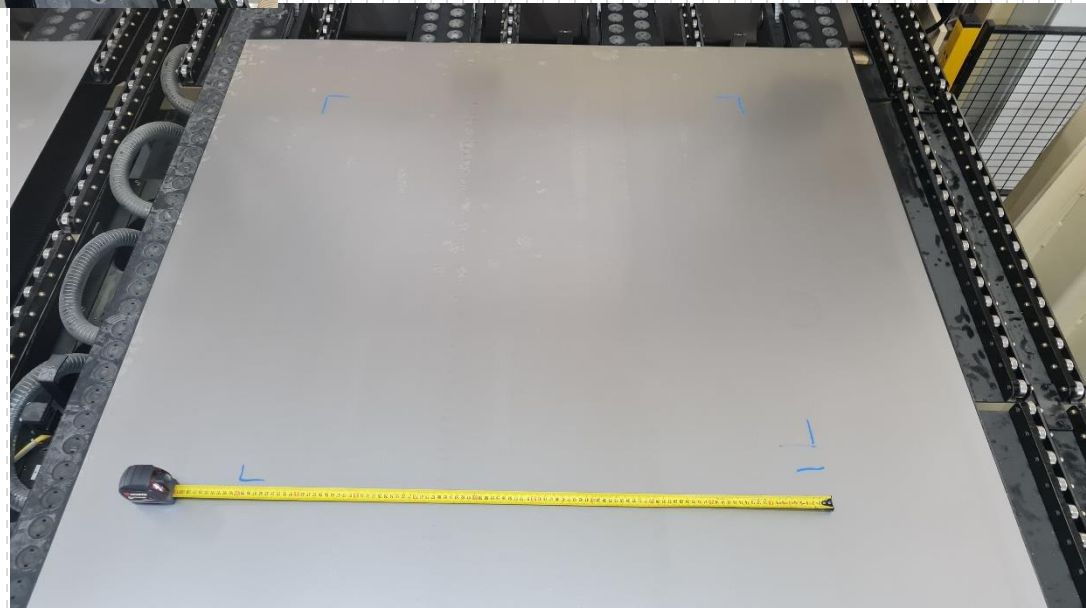


FAT Oiler machine report

Pattern sprayed on the blank



Pictures made after oil spray



FAT Oiler machine report

Collection of the oil on the blank



FAT Oiler machine report

Measuring of the amount of the oil collected



Check amount before spray



Check amount after spray

FAT Oiler machine report

Oiler Performance teste result

Amount of oil tested

1,5 g/m²

Amount of oil collected on the blank

1,46 g/m²

Final Result in percentage %

$$(1,46 / 1,5) * 100 = 97,33 \%$$

Result of FAT: 97,33 %

FAT Oiler machine report

Oiler machine (ORA) FAT positive result

Date: 2021.11.24

Location: GMK Changwon Plant 52
Yongji-ro, Jungang-dong
성산구 창원시
Gyeongsangnam-do
PRESS SHOP XL2 LINE

Machine serial number: 2021727

Manufacturer: Dietronic s.r.l.

Buyer

Company name: GMK Changwon

Reference person: Seunghan Lee

Title: Project Leader

Seller

Company name: Dietronic s.r.l.

Reference person: Dario Cosentino

Title: Project Manager

Signature:



Dietronic s.r.l.

Date 2021.11.24

CUSTOMER ACCEPTANCE REPORT (on site)

Customer

 GMK Changwon Plant 52
 Yongji-ro, Jungang-dong, 성산구 창원시
 Gyeongsangnam-do

This signed document states the formal acceptance of the inspected equipment.

Acceptance means acknowledgment and understanding of the technical documentation being approved.

The signed document authorizes the supplier to consider the project and the machine as completely accepted by the customer.

Machine Type Combi 4200 separate frame	Serial Number 2021727
Referent Person Buyer Hanyoung Bae Seunghan Lee	Referent Person Seller Dario Cosentino

Comments:

People who attend FAT:

 Maintenance manager : Jaungil Choi
 production manager : Seunghan Kim
 창원 제조소 부장 : 이정훈 - A -
 ME Press & Polymer : Proj. Manager 김지호 Hanyoung Bae

Remarks or reserves (if any):

- need to keep in mind to follow up below
 1. Spare Parts
 2. Training material - Operation Maintenance

Under today's date in Customer's plant has been verified the correspondance of the machine, object of the present document, to the characteristics of the order.

.....(customer) authorizes the acceptance of the machine and all consequent contractual terms.

	BUYER	SELLER
DATE:	2021.11.24	2021.11.24
COMPANY NAME:	GM Changwon Korea	Dietronic s.r.l.
REFERENCE PERSON:	Seunghan Lee	DARIO COSENTINO
TITLE:	Project Manager	PROJECT MANAGER
SIGNATURE:		